

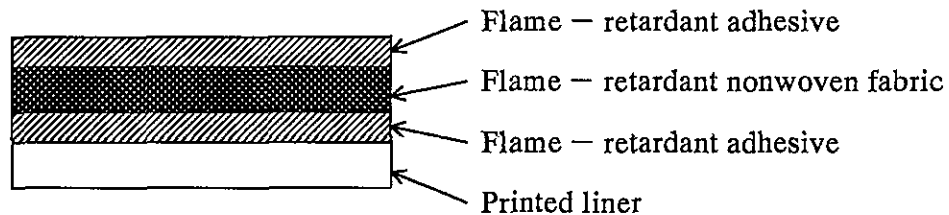
NITTO NO.5011N

FLAME – RETARDANT DOUBLE – COATED ADHESIVE TAPE

1. Outline

NITTO Flame – retardant Double – coated Adhesive Tape No.5011N is a UL – listed tape under the subject 94 VTM – 0 which is a highly improved version in the bonding properties to rough surfaces and laminating properties at low temperature.

2. Construction



3. Features

- 1) UL – 94 listed and provides excellent flame retardant characteristics.
- 2) Has high initial adhesion and shows high adhesive strength to foam.
- 3) Provides excellent initial adhesion at low temperature.
- 4) The liner can be easily removed.

4. Standard Size

Thickness (mm)	Width (mm)	Length (m)
0.16	400	50

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5. Properties

Properties		Tape	No.5011N	Conventional Type
Thickness (mm)			0.16	0.16
180° Peel strength (g/20mm)	Stainless steel plate		1380	1150
	Polypropylene plate		1300	780
	A B S plate		1350	1050
	Polystyrene plate		1350	950
	F - 2 foam		350	30
	USM foam		450	30
	UN - 2 foam		600	90
Low temperature adhesion to stainless steel (g/20mm)	- 10°C		1500	*1500
	0°C		1700	*1400
	10°C		1450	1200
Constant load peel test (mm/24hrs.)	Stainless steel plate		2.0	3.5
Holding strength (mm/hr.)	Stainless steel plate		0.15	0.05
Flammability	UL - 94 VTM - 0		Pass	Pass

* Partially and slightly dried
Values listed above are typical and should not be used for any specification purposes.

6. Test Method

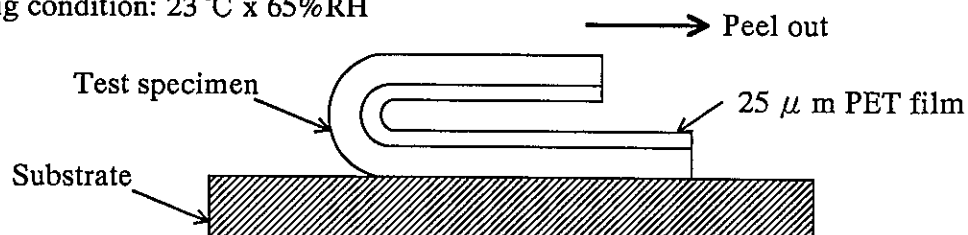
6.1 Tape Thickness

The thickness shall be measured with a class 1 dial gauge specified in JIS B 7503 (0.01mm graduations).

6.2 180° Peel Strength

A test specimen of 20mm wide shall be applied to each substrate and after 30 min., the test shall be conducted at a pulling rate of 300 mm/min. To the plates, a 2kg roller shall be applied once in each direction and the foam used each of which is flame - retardant shall be laminated at 50% compression ratio.

Testing condition: 23°C x 65%RH

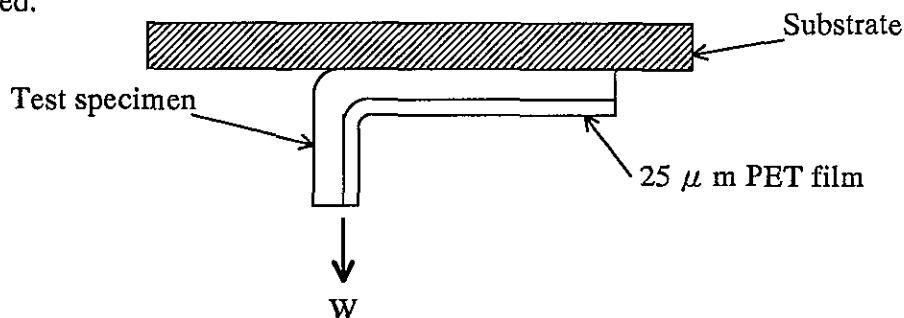


6.3 Adhesive Strength at Low Temperature

The test shall be conducted at each temperature by the method mentioned in 6.2.

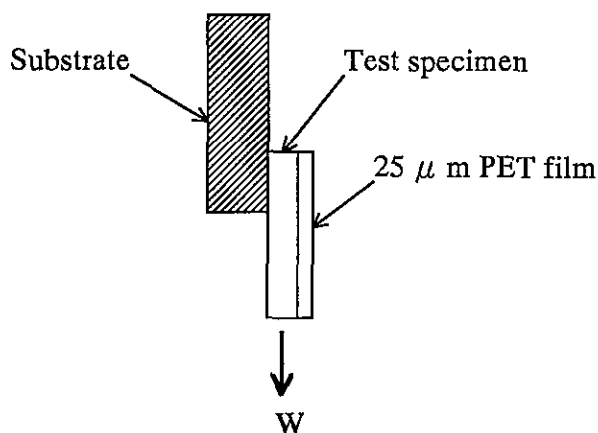
6.4 Constant Load Peel Test

A test specimen of 15mm wide shall be laminated to the substrate by applying a 2kg roller once in each direction. After 30min., the test specimen shall be loaded with a weight of 45g and the deviation after the lapse of 24 hours shall be measured.



6.5 Holding Strength

A test specimen shall be applied to the stainless steel plate with a bond area of 10mm x 20mm, then, loaded with a weight of 200g. The deviation after the lapse of 1 hour shall be tested in the atmosphere at 40°C.



6.6 Flammability Test

In accordance with UL - 94 VTM - 0.